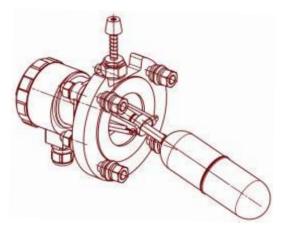
Level switches ERH

Fdition 2019/2020



ABOUT COMPANY 3 APPLICATION OF LEVEL SWITCHES 4	
FLOAT LEVEL SWITCHES	5
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From the design...



...to the device adapted to the user's requirements



Level switch integrated with the testing device type ERH-01-06-3/CON-18/179

- marine version with IP66
- -histeresis 30mm
- diameter of the float $\Phi 52$
- -flange JIS 5K 65A (SS 316L)

APLISENS S.A. is the leader amongst the domestic suppliers of applications in the scope of industrial control-measuring instrumentation. We produce a wide assortment of high quality devices for measurements of pressure, differential pressure, level and temperature used in many branches of industry.

Since 2008 when there was the fusion with CONTROLMATICA Ltd. Co., these devices were also widened by level switches ERH®, and also by pressure switches ERP and temperature switches ERT. This offer covers also the electric actuators, pneumatics and many other industrial automation devices. All these are produced in the Plant in Ostrów Wielkopolski, Poland.

Experience in their manufacture, supported by the technology and confirmed by the Quality System Certificate ISO 9001:2015 issued by DNV GL - Business Assurance guarantee the highest quality of the offered devices. In addition to that, our clients can rely on technical assistance of the R+D Department and post-guarantee operation rendered by the factory service.

The switches can be applied first of all in the applications used in the marine branch. They have the approvals of the Certification Associations: BV, DNV-GL, LR and PRS. In addition to that, possibilities of application are extended by the Polish National Institute of Hygiene certificate (PZH) and the ATEX release for operation in the explosion risk zones.

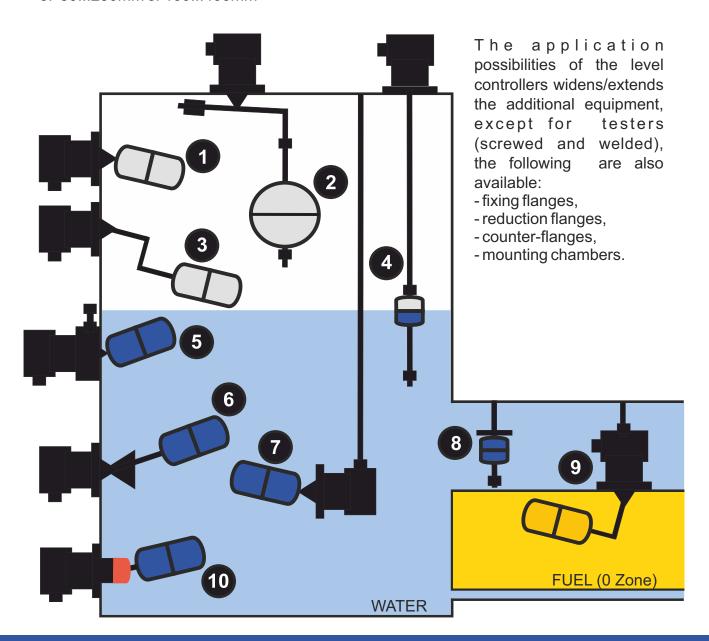
ERH® is protected with the trademark.



Application of level switches

- 1 Float level switch in standard version with steady hysteresis of switching 10, 20 or 30mm
- **2** Float level switch mounted from the top with hysteresis of switching in the scope of 32...1350mm (2000mm in option)
- **3** Float level switch with Z-type arm, making possible the shift of switching point in relation to the already existing place of mounting
- 4 Magnetic level switch mounted from the top with 1, 2 or 3 switching points
- **5** Float level switch in standard version with testing device (screwed or welded)
- **6** Float level switch with possibility of switching hysteresis setting in the scope of 50...250mm or 100...400mm

- **7** Float level switch designed for operation at full submersion
- **8** Magnetic level switch in mini version for places of limited space
- **9** Float level switch with L-type arm, making possible the mounting from the top and applying at places of limited space instead of level switch **2**; in version ERH-xx-16.1 with IP68 protection degree signalling of the media in 0 zone is possible, while the immersed device casing must be installed out of 0 zone
- **10** Float level switch with float arm casing protecting against contaminations



Level switches (two-term level controllers) ERH-xx-04,-06,-07,-16,-16.1

Description

The limit level signalling or two-term liquid level control in the open or closed pressure tanks. The basic versions, ERH-xx-16 and ERH-xx-16.1 are also produced in explosion-proof atmosphere, corresponding to the class II 1/2G c Ex de IIB T4 Ga/Gb. The level switches can operate in neutral liquids, or aggressive ones not acting on acidproof 1H18N9T (321) steel in marine conditions, while thanks to variety of versions and additional accessories it is possible to adapt the device to specific conditions of the concrete application.



Approvals and certificates

Туре	Description	Ingress Protection	ATEX	DNV-GL	LR	BV	PRS	PZH
ERH-xx-04	Standard version	IP66						•
ERH-xx-06	Marine version	IP66		•	•	•	•	•
ERH-xx-07	Marine version for operation at full submersion	IP68		•	•	•	•	
ERH-xx-16	Marine version for operation in explosion risk zones	IP66	•	•	•	•	•	
ERH-xx-16.1	Marine version for operation in explosion risk zones at full submersion	IP68	•	•	•	•	•	

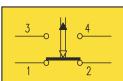
Types of the level switches

Туре	Description	Visual principal drawing – kinds of versions
ERH-01-	Version with steady hysteresis of switching (10mm, 20mm or 30mm)	
ERH-02-	Version with steady hysteresis of switching (10mm, 20mm or 30mm) and protection of float stem against contamination	
ERH-03-	Version with adjusted hysteresis of switching (50250mm or 100400mm)	
ERH-04-	Version with adjusted hysteresis of switching (321350mm) mounting only from the top	

Technical data

Parameters		ERH-01-	ERH-02-	ERH-03-	ERH-04-	
Hysteresis	ERH-xx-04, -06, -07	10, 20,	30 mm	50250 mm 100400 mm	321350 mm	
	ERH-xx-16, -16.1			50400 mm		
Repeatability		±15	5%	±15%	6±2%	
					on the range	
Min. medium density			0,6	0 g/cm ³		
Max. process	ERH-xx-04, -06, -16		4,0 MPa		1,6 MPa	
pressure	ERH-xx-07, -16.1		- ,	2 MPa		
Max. medium	ERH-xx-04, -06		2	50 ⁰ C		
temperature	ERH-xx-16		1	00°C		
	ERH-xx-07, -16.1			70 ^o C		
Ambient temperature			-25.	+70 ⁰ C		
Ingress Protection	Ingress Protection ERH-xx-04, -06, -16			IP66		
	ERH-xx-07, -16.1	IP68				
Weight	ERH-xx-yy	1,8 kg	2,0 kg	2,1 kg	3,0 kg	
	ERH-xx-yy-K	2,6 kg	2,8 kg	2,9 kg	3,8 kg	
	1mb kabla					
Explosion-proof	ERH-xx-16, -16.1					
Application		Liquids without contaminations by solid suspensions	Liquids contaminated by solid suspensions	Liquids without contaminations by solid suspensions	Liquids without contaminations and contaminated by solid suspensions	
Electric parameters ERH-xx-04, -06, -07		AC15* U ≤ 400V; (5060)Hz; I ≤ 10A; durability of contacts ≥ 3x10 ⁵ DC13** U ≤ 220V; I < 0,6A; durability of contacts ≥ 0,3x10 ⁵ Minimum voltage and switching current 5V; 5mA Cross section of connecting cables: one-wire 12,5mm ² multi-wire 0,751,5mm ²				
	ERH-xx-16, -16.1	AC15* U ≤ 230V (5060)Hz; I ≤ 2,5A; durability of contacts ≥ 0,85x10 DC13** U ≤ 220V; I < 0,3A; durability of contacts ≥ 0,3x10 ⁵ Minimum voltage and switching current 5V; 5mA Cross section of connecting cables: one-wire 1mm ² multi-wire 1mm ²				
		Category of usag	e:			

Electric circuit diagram of the controllers ERH-xx-04, ERH-xx-06 and ERH-xx-07



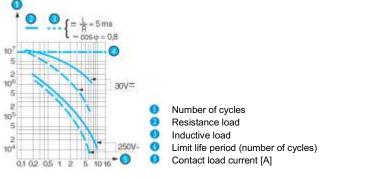
Microswitch type 83 140 applied in the controllers ERH-xx-04, ERH-xx-06 oraz ERH-xx-07

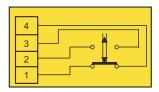


Category of usage:

- * acc. to PN-EN 60947-5-1, Electromagnet control (>72VA)
- ** acc. to PN-EN 60947-5-1, Electromagnet control

Calculating of the contact durability for an arbitrary load





Electric circuit diagram of the controllers ERH-xx-16 and ERH-xx-16.1 (explosion-proof versions)

Dimensions

ERH-01-

Туре	H [mm]	L [mm]	Hysteresis [mm]	Controller with broken arm
ERH-01-04-1	п [ппп	L [IIIII]	Hysteresis [IIIIII]	Controller with broken and
ERH-01-06-1 ERH-01-07-1	120	190	10	single L-type (dimensions A and B) double Z-type (dimensions A, B and C)
ERH-01-16-1 ERH-01-16.1-1	140	230	10	A+B=max.1000mm and A/B≤4
ERH-01-04-2 ERH-01-06-2 ERH-01-07-2	140	230	20	Options available for the
ERH-01-16-2 ERH-01-16.1-2	180	305	20	ERH-01- and ERH-02- versions.
ERH-01-04-3 ERH-01-06-3 ERH-01-07-3	150	255	30	96
ERH-01-16-3 ERH-01-16.1-3	240	405	30	1
ERH-02-	I (((((((((((((((((((at 90° o 14 - 4 holes	00 00 00 00 00 00 00 00 00 00 00 00 00
Туре	H [mm]	L [mm]	Hysteresis [mm]	B
ERH-02-04-1 ERH-02-06-1 ERH-02-07-1	120	190	10	φ14 - 4 holes at 90°
ERH-02-16-1 ERH-02-16.1-1	140	230	10	
ERH-02-04-2 ERH-02-06-2 ERH-02-07-2	140	230	20	
ERH-02-16-2 ERH-02-16.1-2	180	305	20	92
ERH-02-04-3 ERH-02-06-3 ERH-02-07-3	150	255	30	92
ERH-02-16-3 ERH-02-16.1-3	240	405	30	
92 06 10 07 07 07 07 07 07 07	0662		105	⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕

ERH-03-

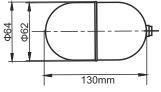
Туре	H [mm]	L [mm]	Hysteresis [mm]
ERH-03-04-1 ERH-03-06-1	680	510	100400
ERH-03-07-1			
ERH-03-16	680	510	50400
ERH-03-16.1			
ERH-03-04-2			
ERH-03-06-2	450	380	50250
ERH-03-07-2			

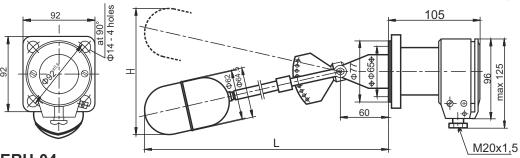
105

Float in standard version:

- ER2-1101 for ERH-01(02)-04-1 ERH-01(02)-06-1 ERH-01(02)-07-1

- ER2-1024 for other types of ERH





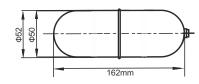
ERH-04-

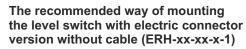
90

max 1630

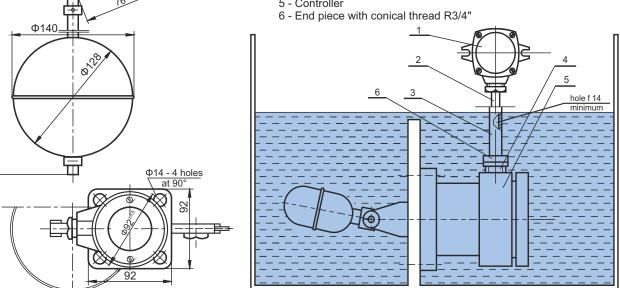
Float in optional version: 125 - ER2-1661-1 for ERH-01(02)-04-1 96 ERH-01(02)-06-1 ERH-01(02)-07-1

- ER2-1661-2 for other types of ERH





- 1 Junction socket (it is not the equipment of controller)
- 3 Tube with screw connections (it is not the equipment of controller)
- 4 Gland screw plug
- 5 Controller



Ordering

ERH-xx-04 standard version with IP66 ERH-xx-06 marine version with IP66

ERH-01-04	Two-terr	Two-term level controller							
ERH-02-04	Two-terr	Two-term level controller (with float arm protection against contaminations)							
ERH-01-06	Two-terr	m level controller - marine version							
ERH-02-06	Two-terr	m level controller (with float arm protection against contaminations) - marine version							
	-1	Hysteresis of switching 10mm							
	-2	Hysteresis of switching 20mm							
	-3	Hysteresis of switching 30mm							
	-4-0	Broken arm of float A=125mm B=125mm							
	-4-1	Broken arm of float A=185mm B=80mm							
	-4-2	-2 Broken arm of float A=250mm B=125mm							
	-4-3	Broken arm of float A=140mm B=120mm							
	-4-4	Broken arm of float A=100mm B=120mm							
	-4-5	4-5 Broken arm of float A=120mm B=80mm							
	-4-6	-4-6 Broken arm of float A=150mm B=80mm							
	-4-x	-4-x Broken arm of float, acc. to the client's request *							
		-k Acidproof version							

^{*} the broken arm L-type one must meet the condition of A+B=max. 1000mm and A/B=max. 4; the broken arm Z-type on request

ERH-03-04	Two-terr	Two-term level controller				
ERH-03-06	Two-terr	Two-term level controller - marine version				
	-1	-1 Adjustable hysteresis of switching in the scope of 100400mm				
	-2	Adjustable hysteresis of switching in the scope of 50250mm				
		-k Acidproof version				
ERH-04-04	Two-term level controller					
ERH-04-04	Two-terr	Two-term level controller - marine version				

Example of the controller denotation

-k

The two-term level controller with steady hysteresis of switching 10mm ERH-01-04-1

Acidproof version

Ordering

ERH-xx-07 marine version for operation at full submersion with IP68

ERH-01-07	Two-terr	Two-term level controller					
ERH-02-07	Two-terr	n level	contro	ller (with float arm protection against contaminations)			
	-1	Hyste	resis o	of switching 10mm			
	-2	Hyste	resis o	of switching 20mm			
	-3	Hyste	resis o	of switching 30mm			
	-4-0	Broke	en arm	of float A=125mm B=125mm			
	-4-1	Broke	Broken arm of float A=185mm B=80mm				
	-4-2	Broke	Broken arm of float A=250mm B=125mm				
	-4-3	Broke	Broken arm of float A=140mm B=120mm				
	-4-4	Broke	Broken arm of float A=100mm B=120mm				
	-4-5	Broken arm of float A=120mm B=80mm					
	-4-6	Broken arm of float A=150mm B=80mm					
	-4-x	Broken arm of float, acc. to the client's request *					
		-1 Without cable					
		-2 With cable of 3m length **					
		-k Acidproof version					

^{*} the broken arm L-type one must meet the condition of A+B=max. 1000mm and A/B=max. 4; the broken arm Z-type on request

^{**} other cable lengths on request

ERH-03-07	Two-terr	Two-term level controller				
	-1	Adjustable hysteresis of switching in the scope of 100400mm				
	-2	Adjus	Adjustable hysteresis of switching in the scope of 50250mm			
		-1	-1 Without cable			
		-2	-2 With cable of 3m length **			
	-k		-k	Acidproof version		

^{**} other cable lengths upon the order

ERH-04-07	Two-tern	Two-term level controller				
		-1	-1 Without cable			
		-2	With	With cable of 3m length **		
			-k	Acidproof version		

^{**} other cable lengths on request

Example of the controller denotation

The two-term level controller fully acidproof with float arm protection against contaminations with steady hysteresis of switching 30mm with cable of 15m length ERH-02-07-3-2-k with 15m cable

Ordering

ERH-xx-16 marine version in explosion risk zones with IP66 **ERH-xx-16.1** marine version for operation at full submersion and in explosion risk zones with IP68

ERH-01-16	Two-terr	Two-term level controller - IP66								
ERH-02-16	Two-terr	Two-term level controller (with float arm protection against contaminations) - IP66								
ERH-01-16.1	Two-terr	Two-term level controller - IP68								
ERH-02-16.1	Two-terr	m level controller (with float arm protection against contaminations) - IP68								
	-1	Hysteresis of switching 10mm								
	-2	Hysteresis of switching 20mm								
	-3	3 Hysteresis of switching 30mm								
	-4-0	4-0 Broken arm of float A=125mm B=125mm								
	-4-1	-1 Broken arm of float A=185mm B=80mm								
	-4-2	-2 Broken arm of float A=250mm B=125mm								
	-4-3	Broken arm of float A=140mm B=120mm								
	-4-4	4-4 Broken arm of float A=100mm B=120mm								
	-4-5	4-5 Broken arm of float A=120mm B=80mm								
	-4-6	Broken arm of float A=150mm B=80mm								
	-4-x	Broken arm of float, acc. to the client's request *								

^{*} the broken arm L-type one must meet the condition of A+B=max. 1000mm and A/B=max. 4; the broken arm Z-type on request

ERH-03-16	Two-term level controller - IP66 (adjustable hysteresis 50400mm)					
ERH-03-16.1	Two-term level controller - IP68 (adjustable hysteresis 50400mm)					
ERH-04-16	Two-term level controller - IP66 (adjustable hysteresis 50400mm)					
ERH-04-16.1	Two-term level controller - IP68 (adjustable hysteresis 50400mm)					

Example of the controller denotation

The two-term level controller with adjustable hysteresis of switching 50...400mm ERH-03-16

Testing devices (screwed or welded)

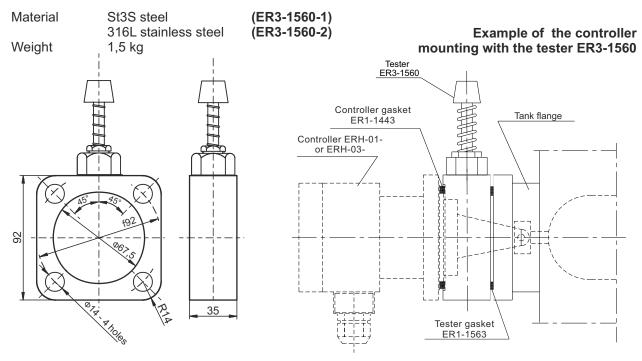
Description

The testing devices (testers) are designed for mechanical checking of the controller operation correctness, without necessity of dismounting of the device from the tank.

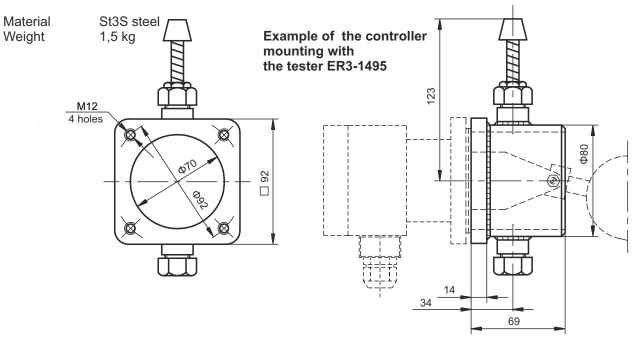
The testers can cooperate with the level switches in version ERH-01- or ERH-03-.



Tester for separable mounting (screwed) type ER3-1560



Tester for steady mounting (welded) type ER3-1495



Fixing and reduction flanges

Description

The fixing flanges or reduction flanges are used in cases when the tank counter-flange has the connection dimensions different from the standard flange of controller 92x92mm. The fixing flanges can be used for all the versions of two-term controllers.

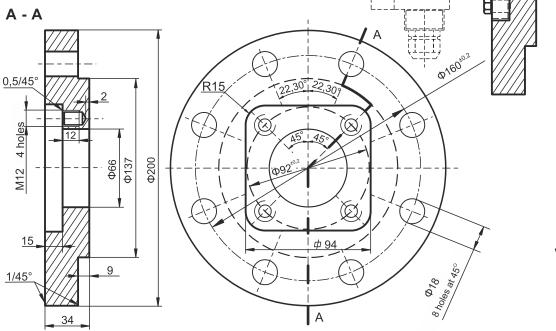
Application of the reduction flanges is limited by their width which influences the float operation range.

Example of the controller mounting with the flange ER2-1587



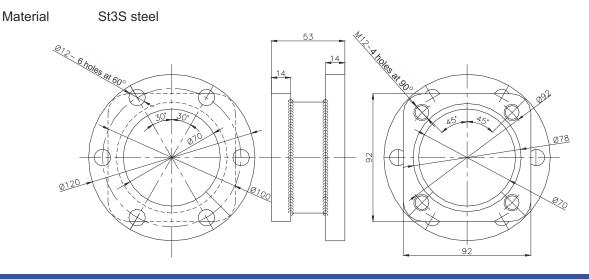
Material

1H18N9T stainless steel



It is possible
to order
a controller
with connector,
in accordance
with the
requirements,
e. g. the flange
acc. to DIN or
ANSI standard.

Reduction flange type ER2-1642



Accessories of float level switches

Counter-flange and mounting chamber

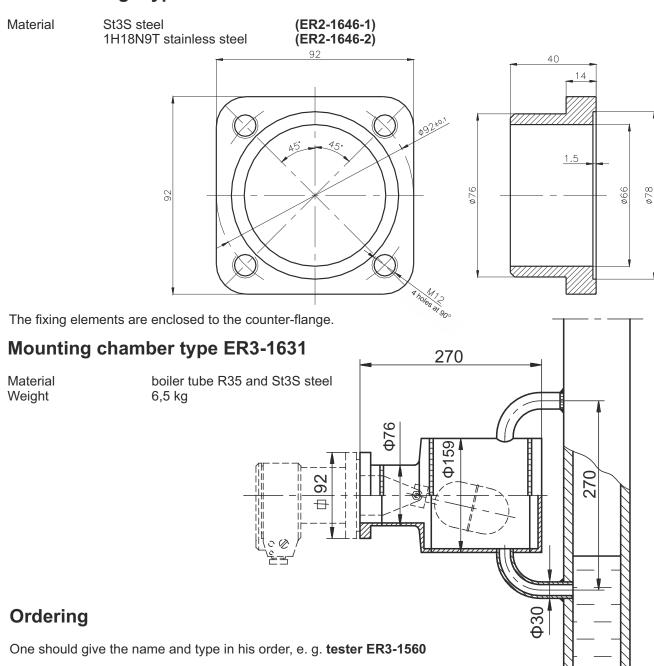
Description

The counter-flange and the mounting chamber are the mechanical elements designed for permanent mounting to the tank and which make possible to mount the controller.

The counter-flange allows to mount the controller inside the tank. The mounting chamber is applied for installing on the pipelines and tanks of small dimensions, and also in case when presence of controller inside the tank is not indicated, or possible for example due to steady elements which can be found in a liquid and damage the controller float.



Counter-flange type ER2-1646



Level switches ERH-xx-20

Description

Level signalling of the medium having minimum density 0,70 g/cm³. The basic version, mounted from the top, is available with 92x92mm flange connector, head made from aluminium alloy and M20x1,5 cable gland with casing protection degree IP68. Other versions of mechanic or threaded flange connectors - according to the ordering code. There is also a possibility of ordering the level switch with connector according to the requirements, e. g. with flange acc. to DIN or ANSI standard. The level switch can also be ordered in version fully made from acidproof steel, with additional cover protecting the float, as well as with certified cable of optional length.



Min. medium density
Max. process pressure
Ambient temperature *
Medium temperature *
Switching points

Switching rate **

Hysteresis
Ingress Protection
Type of temperature sensor
Explosion-proof
Material of the wet part
Material of the dry part

Material of the dry part Floating element Protection tube

Weight of the level switch ***
Weight of the cable

0,70 g/cm³ 1,0 MPa -25...+80°C -25...+150°C 1, 2 or 3

230 V AC; 100VA; 1A 230 V DC; 50W; 0,5A

10mm IP68 Pt100

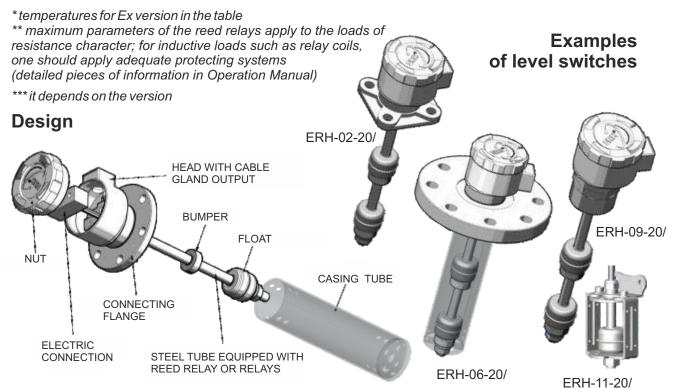
Ф40x35mm Ф60

0,3...8,5 kg 0,15 kg/mb

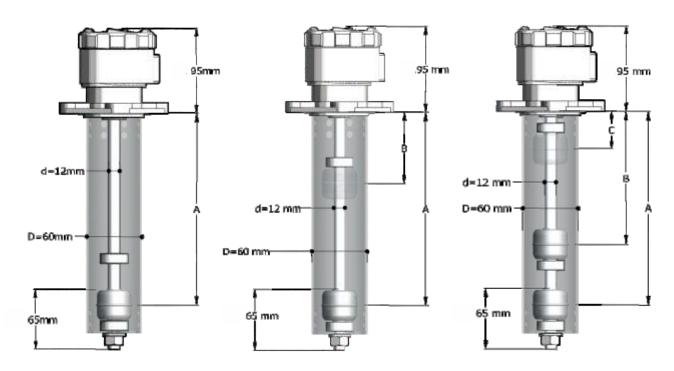


Temperatures for Ex version

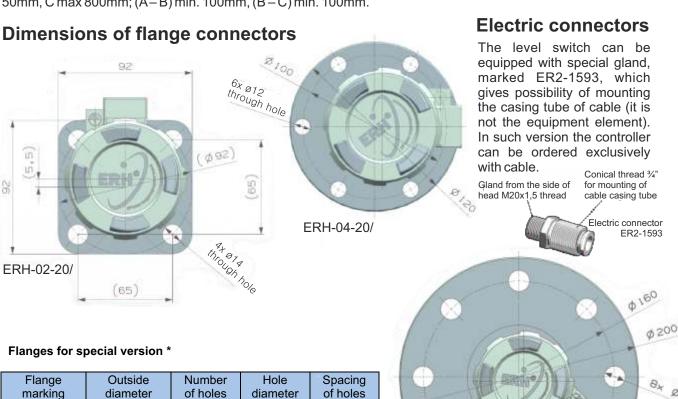
Class	Ambient temp.	Medium temp.
T6	-25+60°C	-25+85°C
T5	-25+65°C	-25+100°C
T4	-25+80°C	-25+135°C
T3	-25+80°C	-25+150°C



Dimensions



The dimensions A, B and C depend on the ordered version. For one signalling point: A min. 50mm, A max. 1000mm. For two signalling points: A min. 150mm, A max 1000mm; B min. 50mm, B max 900mm; (A – B) min. 100mm. For three signalling points: A min. 250mm, A max 1000mm; B min. 150mm, B max 900mm; C min. 50mm, C max 800mm; (A – B) min. 100mm, (B – C) min. 100mm.



Ô 105mm

Ô 130mm

Ô 138mm

Ô 150mm

Ô 180mm

ERH-06-20/

Ô 130mm

Ô 160mm

Ô 170mm

Ô 190mm

Ô 220mm

4

4

8

4

Ô 15mm

Ô 14mm

Ô 14mm

Ô 18mm

Ô 18mm

CON-14/340

CON-14/346

CON-14/290

CON-14/347

CON-14/348

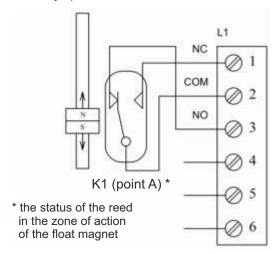
^{*} other versions of flanges after mutual agreement

Electric diagram

One switching point (one float)

The diagram shows state of reed relay at minimum level of medium – magnetic field of the float interacts the reed relay.

Reed relay without activation of magnetic field of the float at so-called normal state is configured as normally open NO.



Three switching points (two floats) *

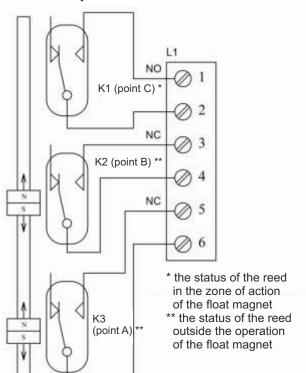
The diagram shows state of reed relays at minimum level of medium - magnetic fields of the float interact the reed relays K2 and K3.

Reed relays without activation of magnetic field of the float at so-called normal state are configured as:

K1 - normally open NO

K2 - normally closed NC

K3 - normally closed NC



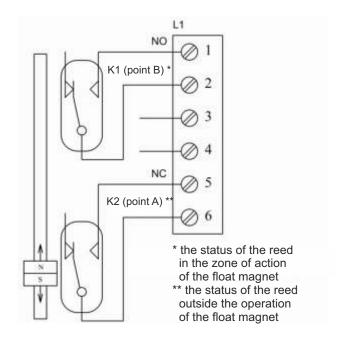
Two switching point (one float)*

The diagram shows state of reed relays at minimum level of medium - magnetic fields of the float interact the reed relay K2.

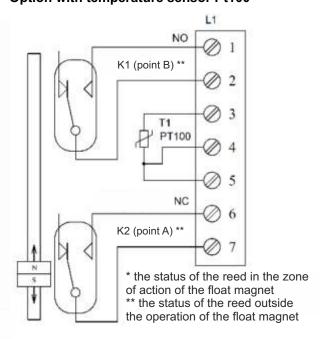
Reed relays without activation of magnetic field of the float at so-called normal state are configured as:

K1 - normally open NO

K2 - normally closed NC



Option with temperature sensor Pt100



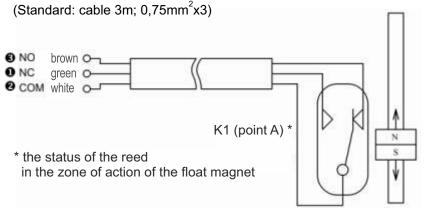
* there is a possibility of other than given configurations of leadouts – after agreement

Magnetic level switch with mounting clamp in mini version

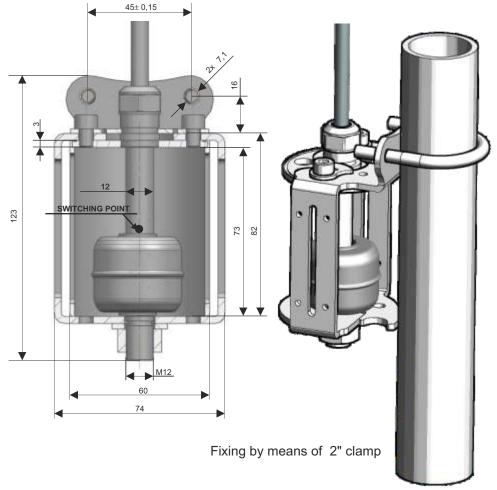
Features of level switch in mini version:

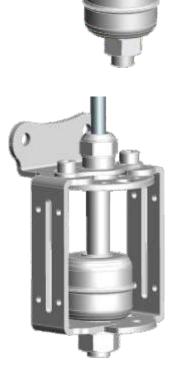
- · Realized functions: close, open, switched
- · Switching point approximately in the middle of tube length
- · Fully made from acidproof steel
- Possibility of easy mounting, e. g. by means of mounting clamp (2" clamp is attached to the complete set)

Electric diagram



Dimensions





ERH-11-20/H-2-Y

ERH-11-20/H-2

ERH-11-20/H-2-P

Ordering

ERH-02-20 ERH-04-20 ERH-06-20 ERH-09-20 ERH-XX-20	Level switch with flange connector □92mm (4 holes Ô14/Ô92mm) Level switch with flange connector Ô120 (6 holes Ô12/Ô100mm) Level switch with flange connector DN80 PN40 (8 holes Ô18/Ô160mm) Level switch with threaded connector 2" NPT Level switch with connector according to the order					
	/A/0/0	1 switching point (give value A in mm) *				
	/A/B/0 /A/B/C		2 switching points (give values A and B in mm) * 3 switching points (give values A, B and C in mm) *			
	72 4 27 0	OOWII	- Switching points (give values A, B and C in min)			
					tor cable gland IP68 - not available for Ex	
		-2			tor cable gland IP68 with cable 3m length ** - not available for Ex	
		-3 -4			tor ER2-1593 with cable 3m length ** - not available for Ex	
		- 4 -5			connector cable gland IP68 ATEX Ex D IIC	
		-5	Electric connector without cable gland (thread M20x1,5)			
			Additional options of version			
			-K	Fully ac	cidproof steel version ***	
			-P	With pr	otection of float - not available for Ex	
-Т			-T	With Pt100 sensor - not available for Ex		
			-PT	With Pt	100 sensor and protection of float - not available for Ex	
			-KP	-	cidproof steel version with protection of float ***	
			-KT	-	cidproof steel version with Pt100 sensor ***	
	-KPT F			Fully ac	cidproof steel version with protection of float and Pt100 sensor ***	
				/Ex	Explosion-proof version 🔊 II 2G Ex db IIC T3÷T6 Gb	

ERH-11-20	Level switch with mounting clamp (mini version - fully acidproof steel)					
	/H	1 switching point approximately in the middle of tube length				
		-2 Electric connector with cable 3m **				
			Additional options of version			
			-Y	With yoke / shackle		
			-P	With protection of float		
			-YP	With yoke/shackle and protection of float		
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^{*} the dimensions A, B and C depend on the ordered version; for one signalling point: A min. 50mm, A max. 1000mm; for two signalling points: A min. 150mm, A max 1000mm; B min. 50mm, B max 900mm; (A-B) min. 100mm; for three signalling points: A min. 250mm, A max 1000mm; B min. 150mm, B max 900mm; C min. 50mm, C max 800mm; (A-B) min. 100mm, (B-C) min. 100mm; range above 1000mm and 4 switching points on request

Example of the level switch denotation

Magnetic level switch with flange connector Ô120 (6 holes Ô12/Ô100mm), one switch point A=200mm, electric connector IP68 with cable 3m length, fully acidproof steel version with protection tube of float

ERH-04-20/200/0/0-2-KP

^{**} other lengths of cable upon the order

 $^{^{\}star\star\star}$ for controllers designed for operation in full submersion - we recommend fully acidproof steel versions

